IN THE CLAIMS:

Please amend the claims as follows:

1. (Currently Amended) A fluid bearing device comprising:

a housing;

a bearing sleeve disposed inside the housing;

a shaft member inserted along an inner peripheral surface of the bearing sleeve;

and

a radial bearing portion which supports the shaft member in a non-contact

manner in a radial direction via a lubricating oil film that is generated within a radial

bearing gap between the inner peripheral surface of the bearing sleeve and an outer

peripheral surface of the shaft member, wherein

the housing is formed by injection molding of a resin material, and comprises a

cylindrical side portion and a seal portion which forms a continuous integrated unit with

the side portion and extends radially inward from one end of the side portion,

the seal portion comprises an inner peripheral surface which forms a sealing

space with an opposing outer peripheral surface of the shaft member.

an outside surface which is positioned adjacent to the inner peripheral surface,

[[and]] wherein an oil repellent is applied to the outside surface of the seal portion,

an outer peripheral edge of the outside surface comprises a machined surface

formed by machining to remove a resin gate portion. [[and]] wherein the outside surface

of the seal portion is a molded surface except for the machined surface,

2

Response Under 37 C.F.R. § 1.114 U.S. Application No. 10/562,880

Attorney Docket No. 100725-00176

the molded surface of the outside surface has a first oil repellency, and the

machined surface of the outside surface has a second oil repellency, wherein the first oil

repellency is greater than the second oil repellency.

2. (Previously Presented) The fluid bearing device according to claim 1,

wherein the machined surface extends oblique relative to a longitudinal axis.

3. (Canceled)

4. (Withdrawn) A method of manufacturing a fluid bearing device including a

housing, a bearing sleeve disposed inside the housing, a shaft member inserted along

an inner peripheral surface of the bearing sleeve, and a radial bearing portion which

supports the shaft member in a non-contact manner in a radial direction via a lubricating

oil film that is generated within a radial bearing gap between the inner peripheral

surface of the bearing sleeve and an outer peripheral surface of the shaft member, the

method comprising a housing molding step of molding the housing by injection molding

of a resin material, the housing having a shape comprising a cylindrical side portion,

and a seal portion which forms a continuous integrated unit with the side portion and

extends radially inward from one end of the side portion, wherein the seal portion

comprises an inner peripheral surface which forms a sealing space with an opposing

outer peripheral surface of the shaft member, and an outside surface which is

positioned adjacent to the inner peripheral surface, and in the housing molding step, a

ring shaped film gate is provided in a position corresponding with an outer peripheral

3

Response Under 37 C.F.R. § 1.114 U.S. Application No. 10/562,880 Attorney Docket No. 100725-00176

edge of the outside surface of the seal portion, and a molten resin is injected through the film gate into a cavity used for molding the housing.

5. (Previously Presented) The fluid bearing device according to claim 1, wherein the machined surface is an annular beveled ring in communication with the inner peripheral surface via the outside surface.